

Work Order ID 166240

Wednesday, September 13, 2017 9:58:05 AM

166240

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Item ID: D4593-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Tail Rotor Disabling
Start Date: 9/13/2017 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 9/15/2017 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: 51204	0.00				2			
130									
Packaging	Memo	0.00							
Packaging									
140	QC21 - Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

SEP 22 2017

17/9/25

SEP 21 2017

Picklist Print

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Work Order ID: 166240

166240

Parent Item: D4593-041

D4593-041

Parent Item Name: Tail Rotor Disabling

Start Date: 9/13/2017

Required Date: 9/15/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 12-02-27 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3384-041		Manufactured	No			100	Each	5.0000	1	5			
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D3384-041

Cyclic Sock Assembly

Location	Loc Qty	Loc Code
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ST500	5	
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145667	2	
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158114	3	
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HX-81		Purchased	No			100	Each	15.0000	1	15			
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HX-81

1/4"-20 SHCS 3/8" long

Location	Loc Qty	Loc Code
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ST563	15	
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123436	15	
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NAS1149F0463P		Purchased	No			100	Each	235.0000	2	470			
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NAS1149F0463P

Washer

Location	Loc Qty	Loc Code
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ST262	235	
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m127832	235	
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DAS
30
9-89

4593-1 qty 1

Batch: 6166335

SEP 20 2017

4593-3 qty 1

Batch: 6166336

DAS
30
9-89

SEP 20 2017

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Work Order ID: 166240

166240

Parent Item: D4593-041

D4593-041

Parent Item Name: Tail Rotor Disabling

Start Date: 9/13/2017

Required Date: 9/15/2017

Start Qty: 2.00

Required Qty: 2.00

D3373-5

Manufactured No

100

Each

79.0000

1

**

DAS

6

9-80

SEP 18 2017

D3373-5

Cam Lock

Location

Loc Qty

Loc Code

GA

36

22244

36

ST032

37

22383

37

ST036

6

22477

6

D3385-3

Manufactured No

100

Each

19.0000

1

**

DAS

SEP 18 2017

D3385-3

Hinge

Location

Loc Qty

Loc Code

ST033

19

155002

19

MS51957-41

Purchased No

100

Each

100.0000

5

**

10

SEP 20 2017

MS51957-41

Screw

Location

Loc Qty

Loc Code

GA

100

124309

100

97395A461

Purchased No

100

Each

38.0000

2

**

DAS

SEP 18 2017

97395A461

Dowel Pin

Location

Loc Qty

Loc Code

GA

8

120954

8

ST589

30

124370

30